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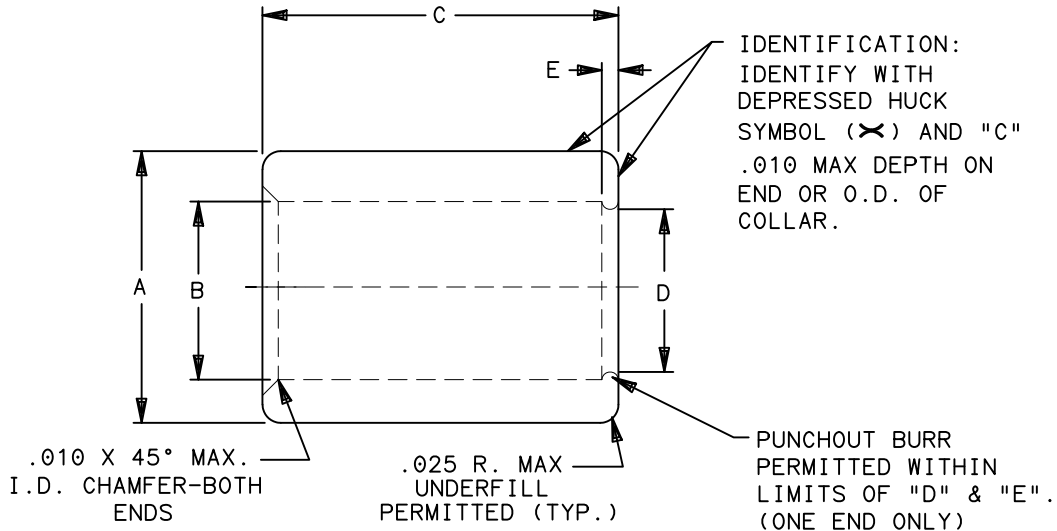
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**COLLAR**  
**ENGINEERING**  
**STANDARD**

THIS DRAWING, THE STRUCTURAL DESIGN DISCLOSED THEREIN AND THE TECHNICAL DATA AND ENGINEERING SERVICE REPRESENTED THEREBY ARE THE EXCLUSIVE PROPERTY OF HUCK INTERNATIONAL INCORPORATED.



PART NUMBER	NOM SIZE	A ±.002	B ±.002	C ±.007	D MIN	E MAX
SLC-EU04	.138	.212	.138	.227	.133	.016

MATERIAL: A-286 CRES PER CHEMISTRY OF AMS5731 OR AMS5737.  
 FINISH: PASSIVATE PER QQ-P-35 PLUS DRY FILM PER AS5272, TYPE I.  
 LUBRICATION: CETYL ALCOHOL (CHLORINE FREE) PER MIL-L-87132.  
 CONCENTRICITY: "A" & "B" SHALL BE CONCENTRIC WITHIN .005 TIR.

NOTE:

- REFER TO HUCK STANDARD PAGE COL117 FOR ADDITIONAL DATA RELATING TO DIMENSIONAL AND FABRICATION CHARACTERISTICS.

PART NO.

EXAMPLE: SLC-EU04  
 ——— NOMINAL COLLAR I.D. IN 32nd INCHES.  
 ——— MATERIAL: A-286 CRES.  
 ——— DOUBLE END SHEAR TYPE LIGHTWEIGHT COLLAR.

PROCUREMENT SPECIFICATION: NONE  
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DIMENSIONS IN INCHES

DRAWN BY	DH	FSCM (Cage Code) 17446 - Carson FSCM (Cage Code) F6167 - France
CHECKED BY	MM	

A <sub>3</sub> REVISED COMPANY LOGO & UPDATED TRADEMARK INFORMATION.(REF. ECR2779)		
ISSUED	06/28/05	COLLAR, DOUBLE END LIGHTWEIGHT LGP SHEAR TYPE - SWAGE LOCKING, A-286 CRES.
REVISED	08/12/21	
PAGE	1 OF 1	
		SLC-EU04
		SK12816

A<sub>3</sub>