



Howmet Fastening Systems  
 Carson Operations  
 900 E. Watson Center Road  
 Carson, California 90745 U.S.A.

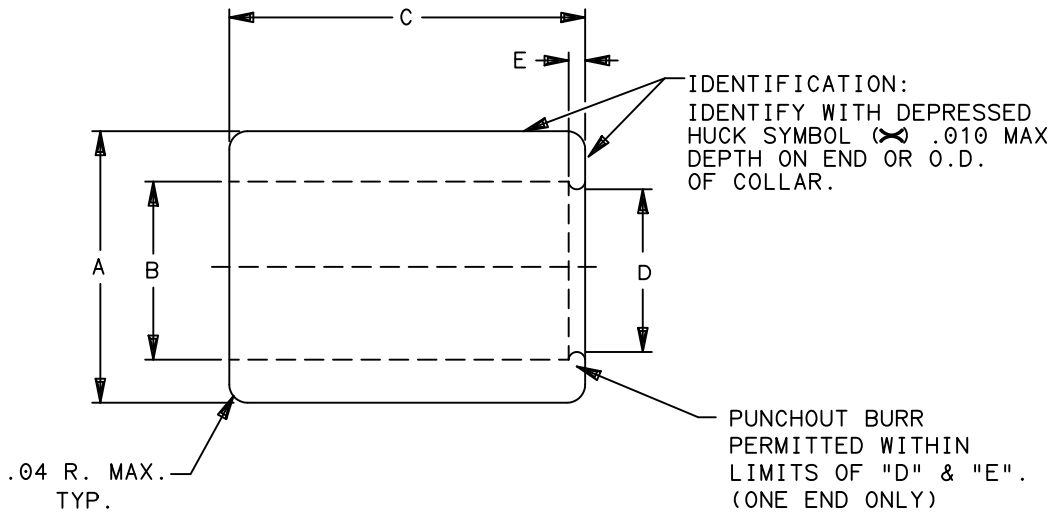
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**COLLAR**  
**ENGINEERING**  
**STANDARD**

THIS DRAWING, THE STRUCTURAL DESIGN DISCLOSED THEREIN AND THE TECHNICAL DATA AND ENGINEERING SERVICE REPRESENTED THEREBY ARE THE EXCLUSIVE PROPERTY OF HUCK INTERNATIONAL INCORPORATED.



PART NUMBER	NOM SIZE	A ±.002	B	C +.015 -.000	D MIN	E MAX	MIN.ULTIMATE TENSILE LBS
2TC-M06	.190	.296	.192 .189	.266	.186	.016	2750
2TC-M08	.250	.389	.252 .249	.320	.246	.016	5000
2TC-M10	.312	.482	.316 .313	.417	.310	.031	8300
2TC-M12	.375	.587	.379 .376	.467	.373	.031	12700

MATERIAL: MONEL (400 SERIES) PER CHEMISTRY OF AMS4730 OR AMS4674.

FINISH: NONE.

LUBRICATION: DRY FILM PER AS5272 CETYL ALCOHOL (CHLORINE FREE)  
 PER MIL-L-87132A.

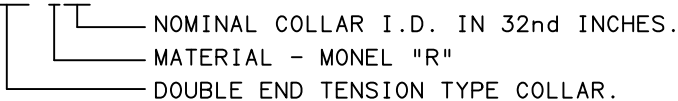
CONCENTRICITY: "A" & "B" SHALL BE CONCENTRIC WITHIN .010 TIR.

NOTE:

1. DIMENSIONS APPLY PRIOR TO DRY FILM LUBRICATION.
2. REFER TO HUCK STANDARD PAGE COL117 FOR ADDITIONAL DATA RELATING TO DIMENSIONAL AND FABRICATION CHARACTERISTICS.

PART NO.

EXAMPLE: 2TC-M08



DIMENSIONS IN INCHES

PROCUREMENT SPECIFICATION: C2017

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DRAWN BY	DH	FSCM (Cage Code) 17446 - Carson FSCM (Cage Code) F6167 - France
CHECKED BY	MM/HJ	

A <sub>4</sub> REVISED COMPANY LOGO & UPDATED TRADEMARK INFORMATION.(REF. ECR2779)			
ISSUED	02/19/85	COLLAR, DOUBLE END GP™ TENSION TYPE-SWAGE LOCKING, MONEL "R".	2TC-M
REVISED	08/12/21		
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A<sub>4</sub>