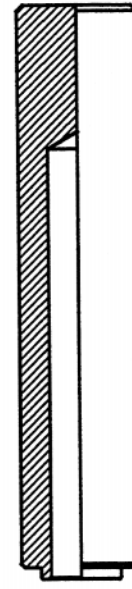




STEP DRILL



STANDARD TAP



LOCKRING DRIVE TOOL

TABLE III

STUD PART NUMBER REF	STEP DRILL PART NUMBER	BASIC TAP SIZE REF	LOCKRING DRIVE TOOL PART NUMBER
	<div>1</div>	<div>2</div>	
SFCH164()	SFC164SD	.1640-32UNC	SFC16DH16
SFCH190()	SFC190SD	.1900-24UNC	SFC19DH16
SFCH250()	SFC250SD	.2500-20UNC	SFC25DH16
SFCH312()	SFC312SD	.3125-18UNC	SFC31DH16
SFCH375()	SFC375SD	.3750-16UNC	SFC38DH16

NOTES:

- 1

 Step drills are designed for thru hole drilling. When used to drill a blind hole, it may be necessary to grind the drill to suit the depth required.
- 2

 Taps are not supplied by HFS. For specific thread information refer to hole preparation page.
3. Removal drills are not supplied by HFS.

TOOLING,
STUD - RING LOCKED,
SIZE-ON-SIZE,
FOR HARD MATERIAL

SFCH()
SERIES