



TABLE 1

PART NUMBER	MATERIAL	HEAT TREATMENT	FINISH
R4G	SPRING STEEL WIRE	200 KSI MIN TS	CADMIUM PLATE PER QQ-P-416, TYPE II, CLASS 2
R4G-1			ZINC PLATE PER ASTM B633, CLASS 13, TYPE II (BLUE)
R4G-2			ZINC PLATE PER ASTM B633, CLASS 8, TYPE II (YELLOW)

NOTES: UNLESS OTHERWISE SPECIFIED.

1. FOR SNAP RING INSTALLATION DATA, SEE CAMLOC DRAWING 40F15.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & PER ANSI Y14.5M-82 TOLERANCES:

ANGLES = ±1°
 FRACTIONS = ±1/32
 DECIMALS .XX = ±.02
 .XXX = ±.010

APPROVED DATE	AEROSPACE FASTENER DIVISION 3012 WEST LOMITA BOULEVARD TORRANCE, CA 90505	CAGE CODE 71286
18 OCT 49		CAMLOC PRODUCT
REV. LETTER AND DATE		R4G
H 21 DEC 98		
DAF NUMBER		
DAF 43650	RING - SNAP, GROMMET	SHEET 1 OF 1

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