

NOTES:

1. MATERIAL: A-286 CRES PER AMS5731, AMS5732, AMS5737.
2. HEAT TREAT: 160,000 PSI MINIMUM TENSILE.
3. FINISH: PASSIVATED PER QQ-P-35.
4. HEAD: HEX SOCKET HEAD CAP SCREW PER ANSI B18.3, PLAIN, NOT KNURLED.
5. SCREW TO BE USED WITH CA2210-I IR RETAINING RING TO CAPTIVATE TO PANEL.
6. PANEL PREPARATION: REFER TO CAL-STD-0260 DRAWING.
7. INSTALLATION: REFER TO TRIDAIR DRAWING NUMBER CA2210T-( ).
8. PART NUMBER EXAMPLE:

CA2295-4-6-20

10. MAGNETIC PERMEABILITY IS LESS THAN 2.0 (AIR = 1.0) FOR FIELD STRENGTH OF H2OO OERSTEDS. MAGNETIC PERMEABILITY INDICATOR PER ASTM A342.
11. TOLERANCES; UNLESS OTHERWISE SPECIFIED: DECIMALS .XX $\pm .02, . X X X \pm .010$, ANGLES: $\pm 2^{\circ}$.
12. LONGER GRIPS (IN 1/32" INCREMENTS) AND LONGER LENGTHS (IN $1 / 16^{\circ}$ INCREMENTS) THAN ARE SHOWN IN TABLES 2 THRU 7 MAY BE ORDERED.


TABLE 2

| 0 | G GRIP |  |  |  |  |  |  |  |  | $\begin{gathered} \boldsymbol{L} \\ \text { LENGTH } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | . 062 | . 094 | . 125 | . 156 | . 187 | . 218 | . 250 | 281 | . 312 |  |
|  | -2.7 | -3-7 | 4-7 | $5 \cdot 7$ | 6-7 | $\cdot \cdot 7 \cdot 7$ | -8-7 | 9.7 | -10.7 | 437 |
| $\bigcirc$ | 2-8 | $-3 \cdot 8$ | -4-8 | 5-8 | -6-8 | -7-8 | -8-8 | -9-8 | -10.8 | 500 |
| 2 | -2.9 | -3-9 | -4.9 | -5-9 | -6-9 | -7-9 | -8-9 | -9-9 | -10.9 | . 582 |
| $\pm$ | -2.10 | -3-10 | -4-10 | -5-10 | -6-10 | -7-10 | -8.10 | -9-10 | -10.10 | 625 |
| の | -2-11 | -3-11 | -4.11 | -5-11 | -6.1i | -7-11 | -8-11 | -9-11 | -10-11 | 687 |
| $T$ | -2.12 | -3-12 | -4.12 | -5-12 | -6-12 | -7-12 | -8-12 | -9.12 | -10-12 | . 750 |
| 0 | -2.13 | -3-13 | 4-13 | -5-13 | -6-13 | $\cdot \cdot 7 \cdot 13$ | -8-13 | 9.13 | -10-13 | 812 |
| N | -2-14 | -3-14 | 4-14 | -5.14 | -6-14 | -7.14 | -8-14 | 9. 14 | -10-14 | 875 |
| $\infty$ | -2-15 | -3-15 | 4-15 | -5-15 | -6.15 | -7-15 | -8.15 | -9-15 | 10-15 | . 937 |
| 0 | -2-16 | -3-16 | -4.16 | -5.16 | -6.16 | - 7 - 16 | -8-16 | -9.15 | -10-16 | 1.000 |
| 4. | -2-17 | -3-17 | -4.17 | -5-17 | -6.17 | -7-17 | -8-17 | -9.17 | -10-17 | 1.062 |
|  | -2.18 | -3-18 | -4-18 | -5-18 | -6-18 | -7-18 | -8.18 | -9-18 | -10.18 | 1.125 |
| 4 | 2-19 | -3-19 | 4-19 | -5.19 | -6.19 | -7-19 | -8-19 | -9-19 | -10-19 | 1.187 |
| N | -2.20 | -3-20 | -4-20 | -5.20 | -6.20 | -7-20 | -8-20 | -9-20 | -10.20 | 1.250 |
| の | -2-21 | -3.21 | -4.21 | -5.21 | -6-21 | -7-21 | -8-21 | -9-21 | -10-21 | 1.312 |
|  | -2.22 | -3-22 | $-4.22$ | -5-22 | -6.22 | -7.22 | -8.22 | -9-22 | -10-22 | 1.375 |
| 0 | -2.23 | -3-23 | -4-23 | -5-23 | -6.23 | -7.23 | -8-23 | -9.23 | -10.23 | 1.437 |
| 1 | -2.24 | -3-24 | -4-24 | -5.24 | -6-24 | -7-24 | -8.24 | -3-24 | -10.24 | 1.500 |
| $\infty$ | -2-25 | -3.25 | -4-25 | -5-25 | -6.25 | -7.25 | -8.25 | -9.25 | -10-25 | 1.562 |
| 2 | -2-26 | -3-26 | -4-26 | -5-26 | -6-26 | -7-26 | -8.26 | -9.26 | -10.26 | 1.625 |
|  | -2.27 | -3-27 | -4-27 | -5-27 | -6-27 | -7.27 | -8.27 | -9-27 | -10.27 | 1.687 |
|  | -2.28 | -3-28 | -4-28 | -5.28 | -6.28 | -7.28 | -8.28 | -9.28 | -10-28 | 1.750 |

TABLE 3

| $\begin{aligned} & \infty \\ & 0 \end{aligned}$ | G GRIP |  |  |  |  |  |  |  |  | $L$ LENGTH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | . 062 | . 094 | . 125 | 156 | . 187 | . 218 | 250 | . 281 | . 312 |  |
| 1 | -2.7 | -3-7 | -4-7 | -5-7 | -6-7 | -7.7 | -8-7 | -9.7 | -10.7 | . 437 |
| 0 | -2-8 | $-3 \cdot 8$ | -4-8 | -5-8 | -6-8 | -7-8 | -8-8 | -9.8 | -10-8 | 500 |
|  | -2-9 | -3-9 | -4-9 | -5-9 | -6.9 | $-7 \cdot 9$ | - $8 \cdot 9$ | -9.9 | -10-9 | . 562 |
| 5 | -2.10 | -3-10 | -4-10 | -5-10 | -6.10 | -7-10 | -8-10 | -9-10 | - $10-10$ | . 625 |
| $\boldsymbol{6}$ | -2.11 | -3-11 | -4-11 | -5-11 | -6.11 | -7-11 | -8-11 | -9-11 | -10-11 | . 687 |
| $\square$ | -2.12 | -3-12 | -4.12 | -5-12 | -6-12 | -7-12 | - 8 -12 | -9-12 | -10-12 | . 750 |
| 0 | -2-13 | -3-13 | -4.13 | -5.13 | -6.13 | -7-13 | -8. 13 | -9.13 | -10-13 | . 812 |
| $\ldots$ | -2-14 | -3-14 | -4.14 | -5.14 | -6.14 | -7-14 | -8-14 | -9-14 | -10-14 | . 875 |
| $\infty$ | -2-15 | -3.15 | -4.15 | -5-15 | -6.15 | -7.15 | -8-15 | -9-15 | -10-15 | 937 |
| 0 | -2-16 | -3-16 | -4-16 | -5-18 | -6-16 | $\cdot 7 \cdot 16$ | -8.16 | -9-16 | -10-16 | 1.000 |
| 4 | -2-17 | -3-17 | -4-17 | -5.17 | - $8-17$ | -7-17 | -8-17 | -9.17 | -10-17 | 1.062 |
|  | -2-18 | -3-18 | -4-18 | -5-18 | -6-18 | -7.18 | -8-18 | -9-18 | . 10.18 | 1.125 |
| 4 | -2.19 | -3-19 | -4-19 | -5-19 | -6.19 | -7.19 | -8-19 | -9-19 | . 10.19 | 1.187 |
| N | -2.20 | -3-20 | - 4-20 | -5-20 | -6.20 | $-7 \cdot 20$ | -8.20 | -9-20 | -10.20 | 1.250 |
| $\omega$ | -2.21 | -3-21 | -4-21 | -5-21 | -6-21 | -7-21 | -8.21 | -9.21 | -10.21 | 1.312 |
|  | -2.22 | $-3 \cdot 22$ | -4-22 | -5.22 | -6.22 | -7-22 | -8.22 | -9.22 | -10-22 | 1.375 |
| $\cdots$ | -2.23 | -3.23 | -4.23 | -5-23 | -6-23 | -7-23 | -8-23 | -9.23 | -10-23 | 1.437 |
| 1 | -2-24 | -3-24 | -4-24 | -5-24 | -6.24 | -7-24 | -8-24 | -9-24 | -10-24 | 1.500 |
| * | -2-25 | -3-25 | -4.25 | -5-25 | -6-25 | -7-25 | -8-25 | -9.25 | -10-25 | 1.562 |
| 0 | -2-26 | -3-26 | -4.26 | -5-26 | -6-26 | -7-26 | -8-26 | -9-26 | -10-26 | 1.625 |
| - | -2-27 | -3-27 | -4-27 | -5-27 | -6-27 | -7.27 | -8-27 | -9.27 | $\cdot 10 \cdot 27$ | 1.687 |
|  | -2.28 | -3.28 | -4-28 | -5.28 | -6.28 | -7-28 | -8-28 | 9-28 | -10.28 | 1.750 |



TABLE 4

| $0$ | G GRIP |  |  |  |  |  |  |  |  | $L$ LENGTH |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | . 062 | . 094 | . 125 | . 156 | . 187 | . 218 | . 250 | . 281 | . 312 |  |
|  | -2.7 | -3-7 | -4-7 | -5-7 | -6-7 | -7-7 | -8-7 | -9-7 | -10.7 | 437 |
|  | -2.8 | -3-8 | -4-8 | -5-8 | -6-8 | -7-8 | -8-8 | -9-8 | -10.8 | . 500 |
|  | -2-9 | -3-9 | -4-9 | -5.9 | -6.9 | -7.9 | -8-9 | -9-9 | -10-9 | . 562 |
|  | -2-10 | -3-10 | -4-10 | -5.10 | -6-10 | -7-10 | -8-10 | -9-10 | -10-10 | . 625 |
| $\boldsymbol{O}$ | -2.11 | -3-11 | -4-11 | - $5 \cdot 11$ | -6.11 | -7-11 | -8-11 | -9-11 | -10-11 | . 687 |
|  | -2.12 | -3.12 | -4-12 | -5-12 | -6.12 | -7-12 | $-8 \cdot 12$ | -9-12 | -10-12 | . 750 |
|  | -2-13 | -3-13 | -4-13 | -5-13 | -6-13 | -7-13 | -8-13 | -9-13 | -10.13 | 812 |
|  | -2-14 | -3-14 | -4-14 | -5-14 | -6.14 | -7-14 | -8-14 | -9-14 | -10.14 | 875 |
| 0 | -2-15 | -3-15 | -4-15 | -5-15 | -6-15 | -7-15 | -8.15 | -9.15 | -10-15 | .937 |
| $\square$ | -2.16 | -3.16 | -4-16 | -5-16 | -6-16 | -7-16 | -8.16 | -9.16 | -10-16 | 1.000 |
| 4 | -2-17 | -3-17 | -4-17 | -5-17 | -6-17 | $-7-17$ | -8-17 | -9.97 | -10-17 | 1.062 |
|  | -2-18 | -3-18 | -4-18 | -5.18 | -6-18 | -7-18 | -8-18 | -9-18 | -10-18 | 1.125 |
| 4 | -2-19 | -3-19 | -4.19 | -5.19 | -6.19 | -7-19 | -8-19 | -9-19 | -10.19 | 1.187 |
|  | -2-20 | -3-20 | -4.20 | -5-20 | -6-20 | -7-20 | -8-20 | -9-20 | -10.20 | 1.250 |
| 0 | -2-21 | -3-21 | -4.21 | -5.21 | - $5 \cdot 21$ | -7-21 | -8-21 | -9-21 | -10.21 | 1.312 |
| N | -2-22 | -3-22 | -4-22 | -5-22 | -6-22 | -7.22 | -8-22 | -9.22 | -10.22 | 1.375 |
| (1) | -2-23 | -3-23 | -4-23 | -5-23 | -6-23 | -7.23 | -8.23 | -9.23 | $\cdot 10.23$ | 1.437 |
|  | -2-24 | -3-24 | -4.24 | -5.24 | -6-24 | -7-24 | -8.24 | -9-24 | -10-24 | 1.500 |
| 0 | -2-25 | -3.25 | +4.25 | -5.25 | -6-25 | -7-25 | -8-25 | -9-25 | -10-25 | 1.562 |
| $\cdots$ | -2-26 | -3.26 | -4.26 | -5-26 | -6-28 | -7-26 | -8-26 | -9.26 | -10-26 | 1.625 |
|  | -2-27 | -3-27 | -4.27 | -5-27 | -6-27 | -7-27 | -8.27 | -9.27 | -10.27 | 1.687 |
|  | -2-28 | -3-28 | -4-28 | -5-28 | -6-28 | -7-28 | -8.28 | -9.28 | -10.28 | 1.750 |

TABLE 5

|  | G GRIP |  |  |  |  |  |  |  |  | $\begin{gathered} L \\ \text { LENGTH } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | . 062 | . 094 | . 125 | . 156 | . 187 | . 218 | . 250 | . 281 | . 312 |  |
|  | -2-7 | -3-7 | -4.7 | -5.7 | -6-7 | -7-7 | -8-7 | \%, \# \# | $\because \%$ | . 437 |
|  | -2-8 | $-3-8$ | -4-8 | -5-8 | -6.8 | -7-8 | - $8 \cdot 8$ | $-9-8$ | $-10 \cdot 8$ | 500 |
|  | -2-9 | -3-9 | -4-9 | -5-9 | -6.9 | -7-9 | -8-9 | -9-9 | -10.9 | . 562 |
|  | -2.10 | -3-10 | -4.10 | -5-10 | -6-10 | -7-10 | -8-10 | -9-10 | -10-10 | 625 |
|  | -2.11 | -3-11 | -4-11 | -5-11 | -6.11 | -7-11 | -8.11 | -9.11 | -10-11 | . 687 |
|  | -2-12 | -3-12 | -4-12 | -5-12 | -6.12 | -7-12 | -8-12 | -9-12 | -10-12 | . 750 |
|  | -2-13 | -3-13 | -4.13 | -5.13 | -6.13 | -7.13 | -8-13 | -9-13 | -10.13 | . 812 |
|  | -2-14 | -3-14 | -4-14 | -5-14 | -6.14 | -7-14 | -8-14 | -9-14 | -10-14 | 875 |
|  | -2.15 | -3-15 | -4-15 | -5.15 | -6-15 | -7-15 | -8-15 | -9.15 | -10.15 | 937 |
|  | -2.16 | -3-16 | -4.16 | -5-96 | -6-16 | -7-16 | 8-16 | -9-16 | -10-16 | 1.000 |
|  | -2-17 | -3-17 | -4-17 | -5-17 | -6-17 | -7-17 | -8-17 | -9-17 | -10.17 | 1.052 |
|  | - $2 \cdot 18$ | -3-18 | -4-18 | -5-18 | -6-18 | -7-18 | - 8 - 18 | -9-18 | -10.18 | 1.125 |
| $N$ | -2.19 | -3-19 | -4.19 | -5-19 | -6-19 | -7-19 | -8-19 | -9-19 | -10-19 | 1.187 |
|  | -2.20 | -3-20 | -4.20 | -5-20 | -6-20 | -7.20 | -8-20 | -9-20 | -10-20 | 1.250 |
|  | -2.21 | -3.21 | -4-21 | -5-21 | -6-21 | -7-21 | -8-21 | -9.21 | -10-21 | 1.312 |
| $\infty$ | -2-22 | -3-22 | -4-22 | -5-22 | -6-22 | -7.22 | -8-22 | -9.22 | -10-22 | 1.375 |
| N | -2.23 | -3-23 | -4-23 | -5-23 | -6.23 | -7.23 | -8-23 | -9-23 | -10.23 | 1.437 |
| 0 | -2-24 | -3-24 | -4-24 | -5-24 | -6.24 | -7-24 | -8-24 | -9-24 | -10-24 | 1.500 |
| 10 | -2.25 | -3-25 | -4-25 | -5-25 | -6-25 | -7-25 | -8-25 | -9-25 | -10-25 | 1.562 |
| N | -2-26 | -3-26 | -4-26 | -5-26 | -6-26 | -7-26 | -8-26 | -9.26 | -10.26 | 1.625 |
|  | -2.27 | -3-27 | -4.27 | -5-27 | -6.27 | -7.27 | -8.27 | -9.27 | -10.27 | 1.687 |
|  | -2-28 | -3-28 | -4-28 | $-5 \cdot 28$ | -6-28 | -7-28 | -8-28 | -9-28 | -10-28 | 1.750 |


| MITERIM DOCUMENT REVISION |  |  |
| :---: | :---: | :---: |
| Rev. | Date | DAF. |
| $B 1$ | 1012110 | 94301 |



AEROSPACE FASTENER DIVISION ENGINEERING CENTER
3000 WEST LOMITA BOULEVARD
3000 WEST LOMITA B
TORRANCE, CA 90505

TABLE 6

| $4$ | G GRIP |  |  |  |  |  |  |  | $\begin{gathered} L \\ \angle E N G T H \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | . 094 | . 125 | . 156 | . 187 | . 218 | . 250 | . 281 | . 312 |  |
|  | -3-7 | -4-7 | -5.7 | -6.7 | -7.7 | \#, |  | , ㄴ, | . 437 |
|  | -3-8 | -4.8 | -5-8 | -6.8 | -7-8 | -8-8 | -9-8 | \% | . 500 |
|  | -3-9 | -4.9 | -5-9 | -6-9 | -7-9 | -8-9 | -9-9 | $-10.9$ | . 562 |
| 0 | -3-10 | -4.10 | -5-10 | -6-10 | -7.10 | -8-10 | $-9-10$ | -10-10 | . 625 |
|  | -3-11 | -4.11 | -5-11 | -6-11 | -7.11 | -8-11 | -9-11 | -10-11 | . 687 |
| $\cdots$ | -3-12 | -4.12 | -5.12 | -6.12 | -7-12 | -8-12 | -9.12 | -10-12 | . 750 |
|  | -3-13 | -4.13 | -5-13 | -6.13 | -7-13 | -8-13 | -9-13 | -10-13 | . 812 |
|  | -3-14 | -4-14 | -5-14 | -6-14 | -7-14 | -8.14 | -9.14 | -10-14 | . 875 |
| $\underline{0}$ | -3-15 | -4.15 | -5-15 | -6-15 | -7-15 | -8-15 | -9.15 | -10-15 | . 937 |
|  | -3-16 | -4-16 | -5-16 | -6-16 | -7-16 | -8.16 | -9-16 | -10-16 | 1.000 |
|  | -3-17 | -4-17 | -5-17 | -6.17 | $-7 \cdot 17$ | -8.17 | -9.17 | -10-17 | 1.062 |
| 4 | -3-18 | -4-18 | -5-18 | -6.18 | -7-18 | -8.18 | -9.18 | $-10 \cdot 18$ | 1.125 |
| $N$ | -3-19 | -4-19 | 5-19 | -6.19 | -7-19 | -8.19 | -9.19 | -10.19 | 1.187 |
| 0 | -3-20 | -4-20 | -5-20 | -6.20 | -7-20 | -8-20 | -9.20 | -10.20 | 1.250 |
|  | -3-21 | -4-21 | -5.21 | -6-21 | -7-21 | -8-21 | -9.21 | -10.21 | 1.312 |
|  | -3-22 | -4-22 | -5.22 | -6-22 | -7-22 | -8.22 | -9-22 | -10-22 | 1.375 |
|  | -3-23 | -4.23 | -5.23 | -6-23 | -7-23 | -8.23 | -9.23 | -10-23 | 1.437 |
| 4 | -3-24 | -4-24 | -5-24 | -6.24 | -7-24 | -8-24 | -9.24 | -10-24 | 1.500 |
| 5 | -3-25 | -4-25 | -5-25 | -6-25 | -7-25 | -8-25 | -9-25 | -10.25 | 1.562 |
| $\cdots$ | -3.26 | -4-26 | -5-26 | -6-26 | -7-26 | -8-26 | -9-26 | -10.26 | 1.625 |
|  | -3.27 | -4-27 | -5-27 | -6.27 | -7-27 | -8-27 | -9.27 | -10.27 | 1.687 |
|  | -3-28 | -4-28 | -5-28 | -6-28 | -7-28 | -8-28 | -9.28 | -10-28 | 1.750 |

TABLE 7

|  | G GRIP |  |  |  |  |  |  |  |  | $L$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | . 094 | . 125 | . 158 | . 187 | . 218 | . 250 | . 281 | . 312 | . 437 | LENGTH |
|  | -3-7 | -4.7 | -5-7 | $\cdot 6 \cdot 7$ | -7-7 | $\cdots$ |  |  |  | . 437 |
|  | -3-8 | -4-8 | -5-8 | -6-8 | -7-8 | -8-8 | $-9-8$ |  |  | . 500 |
|  | -3-9 | -4.9 | -5-9 | -6.9 | -7-9 | -8.9 | -9.9 | $-10-9$ |  | . 562 |
|  | -3-10 | -4.10 | -5-10 | -6-10 | -7-10 | -8-10 | $\cdot 9 \cdot 10$ | -10.10 |  | . 625 |
| 6 | -3-11 | -4-11 | -5-11 | -6-11 | -7-11 | -8. 11 | .9.11 | - $10 \cdot 11$ |  | . 687 |
|  | -3-12 | -4-12 | -5-12 | -6.12 | -7.12 | -8.12 | $\cdot 9 \cdot 12$ | -10.12 |  | . 750 |
|  | -3-13 | -4, 13 | -5-13 | -6.13 | -7-13 | -8.13 | -9-13 | -10-13 | -14-13 | . 812 |
|  | -3-14 | -4.14 | -5-14 | -6-14 | -7.14 | -8.14 | -9-14 | -10-14 |  | . 875 |
| 0 | -3.15 | -4.15 | -5.15 | -6-15 | -7-15 | -8-15 | -9-15 | -10-15 |  | . 937 |
| $\underline{5}$ | -3-16 | -4-16 | -5.16 | -6.16 | -7-16 | -8-16 | -9-16 | -10-16 |  | 1.000 |
| 4 | -3-17 | -4-17 | -5-17 | -6-17 | -7-17 | -8.17 | -9.17 | -10.17 |  | 1.062 |
|  | $-3 \cdot 18$ | -4-18 | $-5 \cdot 18$ | -6-18 | -7-18 | -8-18 | -9.18 | -10-18 |  | 1. 125 |
|  | $-3 \cdot 19$ | -4.19 | -5-19 | -6-19 | -7-19 | -8.19 | -9.19 | -10-19 |  | 1.187 |
|  | -3-20 | -4.20 | -5-20 | . $6 \cdot 20$ | -7-20 | -8.20 | -9-20 | $\cdot 10 \cdot 20$ |  | 1.250 |
| $\omega$ | -3-21 | -4-21 | -5-21 | -6-21 | - $7 \cdot 21$ | -8-21 | -9-21 | -10-21 | ....... | 1.312 |
| V | -3-22 | -4.22 | -5-22 | -6-22 | -7-22 | -8-22 | -9-22 | -10.22 |  | 1.375 |
| N | -3-23 | -4.23 | -5.23 | -6-23 | -7.23 | -8-23 | - 3 -23 | -10-23 | $\cdots$ | 1.437 |
|  | -3-24 | -4.24 | -5.24 | -6-24 | -7-24 | -8-24 | -9.24 | -10.24 |  | 1.500 |
| $N$ | -3.25 | -4-25 | -5.25 | -6-25 | -7-25 | -8-25 | -9.25 | -10-25 |  | 1.562 |
| $\omega$ | -3.26 | -4-26 | -5-26 | -6-26 | -7-26 | -8-26 | -9.26 | -10-26 | . $\ldots$, | 1.625 |
|  | -3.27 | -4-27 | -5-27 | -6-27 | -7-27 | -8-27 | -9.27 | -10-27 |  | 1.687 |
|  | -3-28 | -4-28 | -5-28 | -6-28 | -7-28 | -8-28 | -9.28 | -10-28 | $\cdots$ | 1.750 |

\footnotetext{
543.331 PROJECT NUMBER: 93-173 \& 96-006



## AEROSPACE FASTENER DIVISION ENGINEERING CENTER

CAGE CODE 29372
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