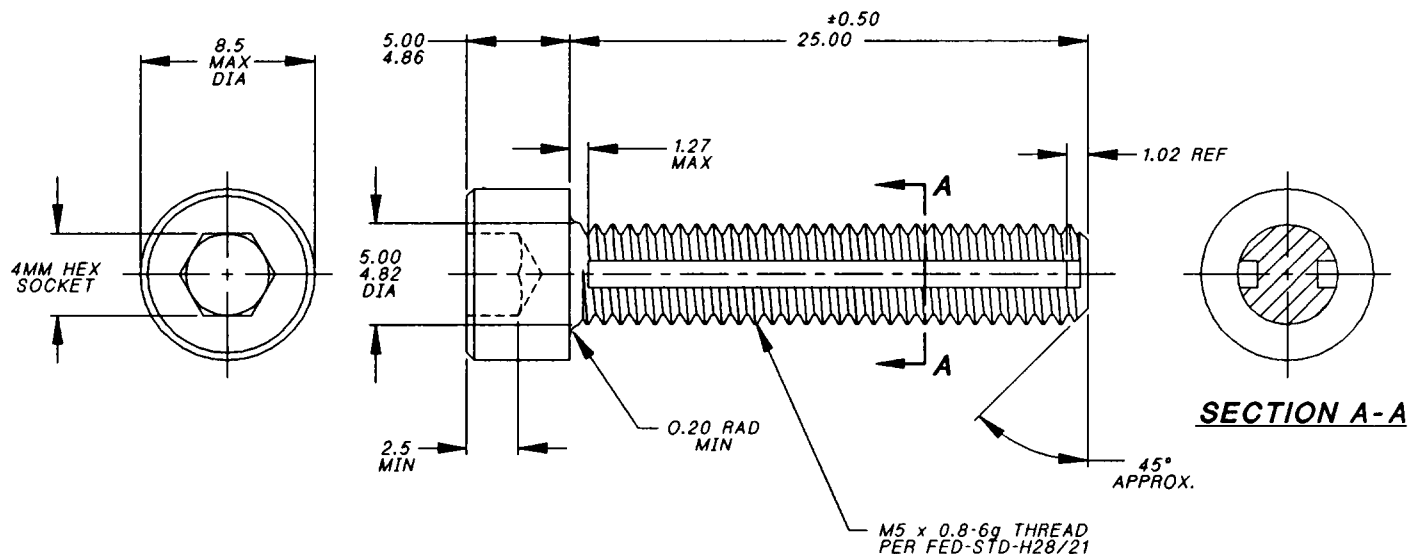


Voi-Shan • Tridair • Screwcorp




NOTES:

1. MATERIAL: A2-70 CRES PER ISO 3506.
2. FINISH: PASSIVATED PER QQ-P-35.
3. THIS CAPTIVE SCREW IS MADE FROM A DIN912-A2M5 x 25 FULLY THREADED SCREW.
4. STRENGTHS (CALCULATED):
 - 4.1. MINIMUM ULTIMATE TENSILE STRENGTH: 6,180N.
 - 4.2. MINIMUM ULTIMATE SINGLE SHEAR STRENGTH: 3,700N.
5. PANEL PREPARATION: REFER TO CAL-STD-0273.
6. INSTALLATION: REFER TO DRAWING NUMBER CA2210T-M1.
7. SCREW TO BE USED WITH A CA2210-M5R RETAINING RING TO CAPTIVE TO PANEL.
8. RECOMMENDED SEATING TORQUE: 3.8 TO 2.5 N·M.
9. DIMENSIONS ARE IN MILLIMETERS.
10. PART CALLOUT:

CA2273-M5-25
 INDICATES 25MM LENGTH
 M5 x 0.8 THREAD SIZE
 BASIC PART NUMBER

PROJECT NUMBER: 93-048

APPROVED DATE	 AEROSPACE FASTENER DIVISION ENGINEERING R&D CENTER 1 CIVIC PLAZA, SUITE 500 CARSON, CA 90745	CAGE CODE 92215
5 NOV 92		TRIDAIR PRODUCT
REV. LETTER AND DATE	SCREW, CAPTIVE, SOCKET HEAD, CRES, M5x0.8 SIZE	CA2273-M5-25 SHEET 1 OF 1
- 5 NOV 92		
ECN NUMBER		
ECN 31832		