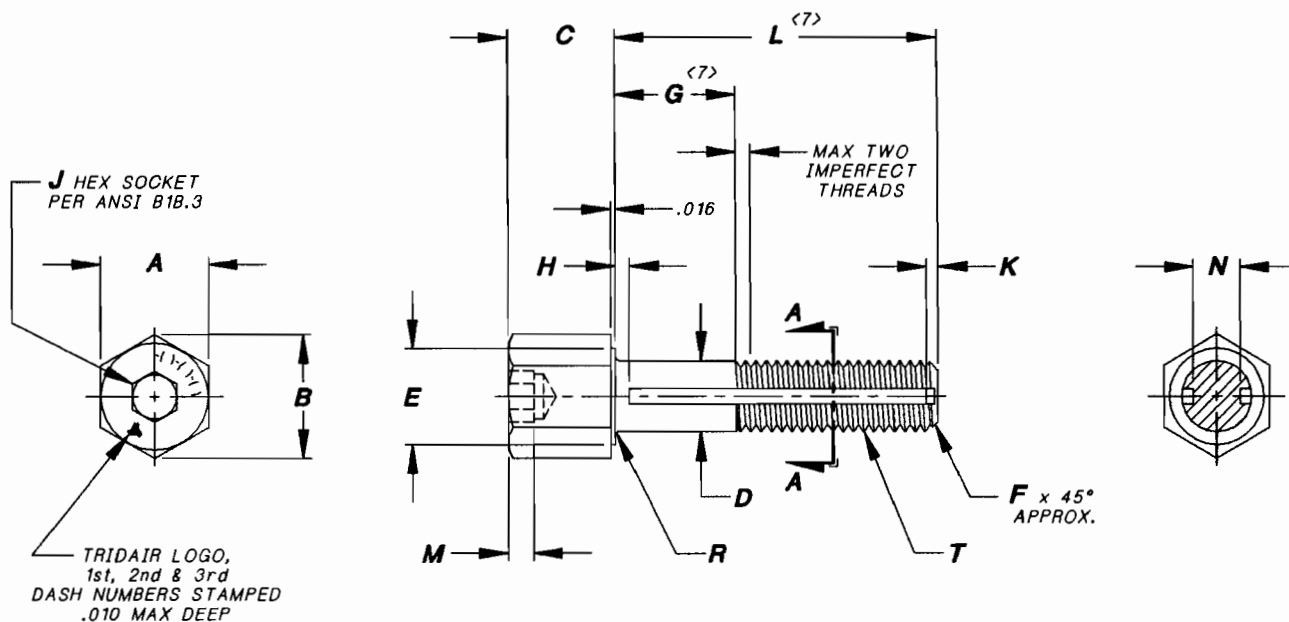


Voi-Shan • Tridair • Screwcorp



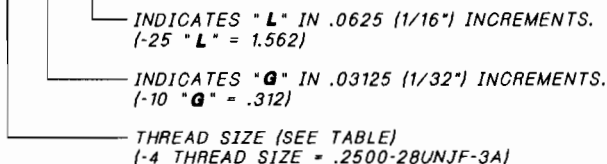
FIRST DASH NO.	T THREAD PER MIL-S-8879	A HEX	B REF	C	D DIA	E DIA MIN	F MAX	H	J	K	L MIN LENGTH <7>	M MIN	N MIN	R RAD	TENSILE STRENGTH LBS MIN <10>	SHEAR STRENGTH LBS MIN <10>
-10	.1900-32UNJF-3A	.314 .305	.348	.310 .300	.1895 .1885	.272	.030	.050	.141	.040	-9 (1.562)	.077	.108	.020 .010	2,120	1,370
-4	.2500-28UNJF-3A	.376 .367	.410	.380 .370	.2495 .2485	.335	.035	.050	.156	.040	-10 (1.625)	.090	.162	.020 .010	4,040	2,620
-5	.3125-24UNJF-3A	.500 .489	.545	.460 .450	.3120 .3115	.450	.040	.065	.188	.050	-10 (1.625)	.120	.205	.020 .010	6,470	4,200
-6	.3750-24UNJF-3A	.562 .551	.614	.460 .450	.3745 .3740	.506	.040	.065	.312	.050	-10 (1.625)	.182	.268	.025 .015	9,950	6,470

NOTES, UNLESS OTHERWISE SPECIFIED:

1. MATERIAL:
 - 1.1 A286 CRES PER AMS5731 OR AMS5737.
2. HEAT TREAT:
 - 2.1 140 KSI MIN TENSILE.
3. FINISH:
 - 3.1 PASSIVATE PER QQ-P-35.
4. SCREW IS DESIGNED TO BE USED WITH CA2210-() IR RETAINING RING TO CAPTIVATE TO PANEL.
5. PANEL PREPARATION PER FAIRCHILD'S CAL-STD-0260.
6. INSTALLATION PROCEDURE PER FAIRCHILD'S SALES DRAWING NUMBER CA2210T-() .

<7> PART CALLOUT EXAMPLES:

CA2272-4-10-25



9. TOLERANCES, UNLESS OTHERWISE SPECIFIED: .XX ±.02, .XXX ±.010, ANGLES ±2°.
- <10> TENSILE AND SHEAR STRENGTHS ARE CALCULATED VALUES.

INTERIM DOCUMENT REVISION		
Rev.	Date	DAF #
A1	10/21/10	94301

PROJECT NUMBERS 93-016 & 95-122

APPROVED DATE	3 AUG 92
REV. LETTER AND DATE	A 11 MAY 95
ECN NUMBER	ECN 07000

Fairchild AEROSPACE FASTENER DIVISION
 ENGINEERING CENTER
 3000 WEST LOMITA BOULEVARD
 TORRANCE, CA 90505

CAGE CODE **29372**
 TRIDAIR PRODUCT

SCREW, CAPTIVE, HEX HEAD,
 CRES, 140 KSI

CA2272-()-()-()

SHEET 1 OF 1