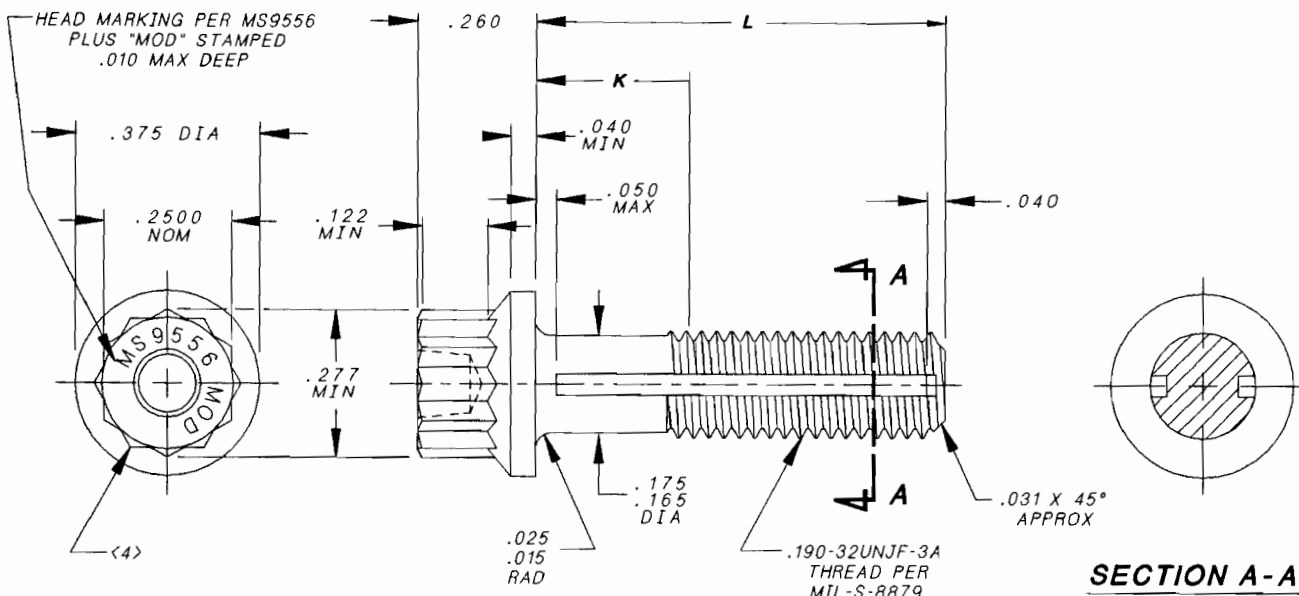


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2nd DASH NUMBER	L	K
-04	.375	.072-.092
-05	.438	.072-.092
-06	.500	.072-.092
-07	.562	.072-.092
-08	.625	.072-.092
-09	.688	.072-.092
-10	.750	.072-.120
-11	.812	.122-.182
-12	.875	.185-.245
-13	.938	.248-.308
-14	1.000	.310-.370
-15	1.062	.372-.432
-16	1.125	.435-.495
-17	1.188	.498-.558
-18	1.250	.560-.620
-19	1.312	.622-.682
-20	1.375	.685-.745
-21	1.438	.748-.808
-22	1.500	.810-.870
-23	1.562	.872-.932
-24	1.625	.935-.995

2nd DASH NUMBER	L	K
-25	1.688	.998-1.058
-26	1.750	1.060-1.120
-27	1.875	1.185-1.245
-28	2.000	1.310-1.370
-29	2.125	1.435-1.495
-30	2.250	1.560-1.620
-31	2.375	1.685-1.745
-32	2.500	1.810-1.870
-33	2.625	1.935-1.995
-34	2.750	2.060-2.120
-35	2.875	2.185-2.245
-36	3.000	2.310-2.370
-37	3.125	2.435-2.495
-38	3.250	2.560-2.620
-39	3.375	2.685-2.745
-40	3.500	2.810-2.870
-41	3.625	2.935-2.995
-42	3.750	3.060-3.120
-43	3.875	3.185-3.245
-44	1.812	1.122-1.182
-45	1.938	1.248-1.308

INTERIM DOCUMENT REVISION	Rev.	Date	DAF #
	N/A	10/21/10	94301

PROJECT NUMBER: 92-204

APPROVED DATE	18 MAY 92
REV. LETTER AND DATE	10 MAY 92
ECN NUMBER	ECN 30295

Fairchild AEROSPACE FASTENER DIVISION
 ENGINEERING R&D CENTER
 3000 WEST LOMITA BOULEVARD
 TORRANCE, CA 90505

**SCREW, CAPTIVE, MODIFIED MS9556,
 CRES, 130 KSI, #10-32 SIZE**

CAGE CODE	92215
	CA2268-10-() ()
SHEET	1 OF 2

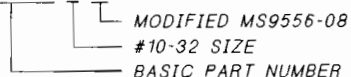
SCANNED

Voi-Shan • Tridair • Screwcorp

NOTES:

1. MATERIAL: A-286 CRES PER AMS5731.
2. HEAT TREAT: 130,000 PSI MIN PER MIL-H-6875.
3. FINISH: PASSIVATED PER QQ-P-35.
4. DOUBLE HEXAGON EXTENDED WASHER HEAD PER MS9556 AND WRENCHING CONFIGURATION PER AS870.
5. SCREW TO BE USED WITH CA2210-10R RETAINING RING TO CAPTIVATE TO PANEL.
6. PANEL PREPARATION: REFER TO CAL-STD-0260 DRAWING.
7. INSTALLATION: REFER TO CA2210T-() DRAWING.
8. MINIMUM STRENGTH (CALCULATED):
- 8.1 ULTIMATE TENSILE: 1970 LBS.
- 8.2 ULTIMATE SINGLE SHEAR: 1280 LBS.
9. RECOMMENDED SEATING TORQUE: 30 TO 45 INCH-LBS.

11. PART CALLOUT EXAMPLE: CA2268-10-08



12. MS9556 SCREWS ARE MODIFIED BY ADDING LONGITUDINAL SLOTS AND "MOD" TO THE HEAD MARKING. SEE MS9556 SPECIFICATION FOR ANY DIMENSIONS OR DATA NOT SHOWN HEREIN.
13. TOLERANCES, UNLESS OTHERWISE SPECIFIED: .XX ±.02, .XXX ±.010, ANGLES: ±2°.

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**SCREW, CAPTIVE, MODIFIED MS9556,
 CRES, 130 KSI, #10-32 SIZE**

CAGE CODE	92215
CA2268-10-()	
SHEET	2 OF 2

SCANNED