



NOTES:

1. MATERIAL: A-286 CRES PER AMS 5731.
2. HEAT TREAT: 160,000 P.S.I. MIN. TENSILE.
3. FINISH: PASSIVATE PER QQ-P-35.
4. PART MARKING: HEAD OF SCREW TO BE STAMPED .010 MAX. DEEP WITH TRIDAIR LOGO, 75°, 2ND & 3RD DASH NO'S.
5. SCREW TO BE USED WITH A CA21062-10R RETAINING RING TO CAPTIVATE TO PANEL. SCREW MAY ALSO BE USED WITH A CA21062-10W WASHER OR A CA21062-10S SPACER AS ALTERNATES TO COUNTERBORING THE TOP PANEL OR SUBSTRUCTURE FOR THE RETAINING RING.
6. INSTALLATION: REFER TO CAL-STD-0140, SHEET 6.
7. PART CALLOUT EXAMPLE:

2ND & 3RD DASH NO'S	G	L
-6-9	.187	.562
-8-10	.250	.625

CA2205-10-4-9
 L = .562 (IN .062 INCREMENTS)
 G = .187 (IN .031 INCREMENTS)
 #10-32 SIZE
 BASIC PART NO.

DRAWING PROVIDES FORM, FIT AND FUNCTION DATA. DO NOT ATTEMPT TO MANUFACTURE PRODUCT USING THIS DRAWING.

DRAWN BY J. STAFFORD	DATE 3-1-89	TITLE CAPTIVE SCREW, HEX HEAD, CRES, 160 KSI, #10-32 SIZE	
MFG ENGRG J. KUHN	DATE 3-2-89		
APPROVED BY <i>[Signature]</i>	DATE 3/1/89		
APPROVED BY:	DATE:	UNLESS OTHERWISE SPECIFIED TOLERANCES DECIMALS XX ± .02 XXX ± .010 ANGLES ± 2°	MILLIMETERS ± 0.50 ± 0.25
PROJECT NUMBER 89-114	SURFACE FINISH 125 MICROINCHES	CA2205-10-(-)(-)	FSC: 29372 SHEET / OF /

REVISION - 3/1/89
 ECD/2/853