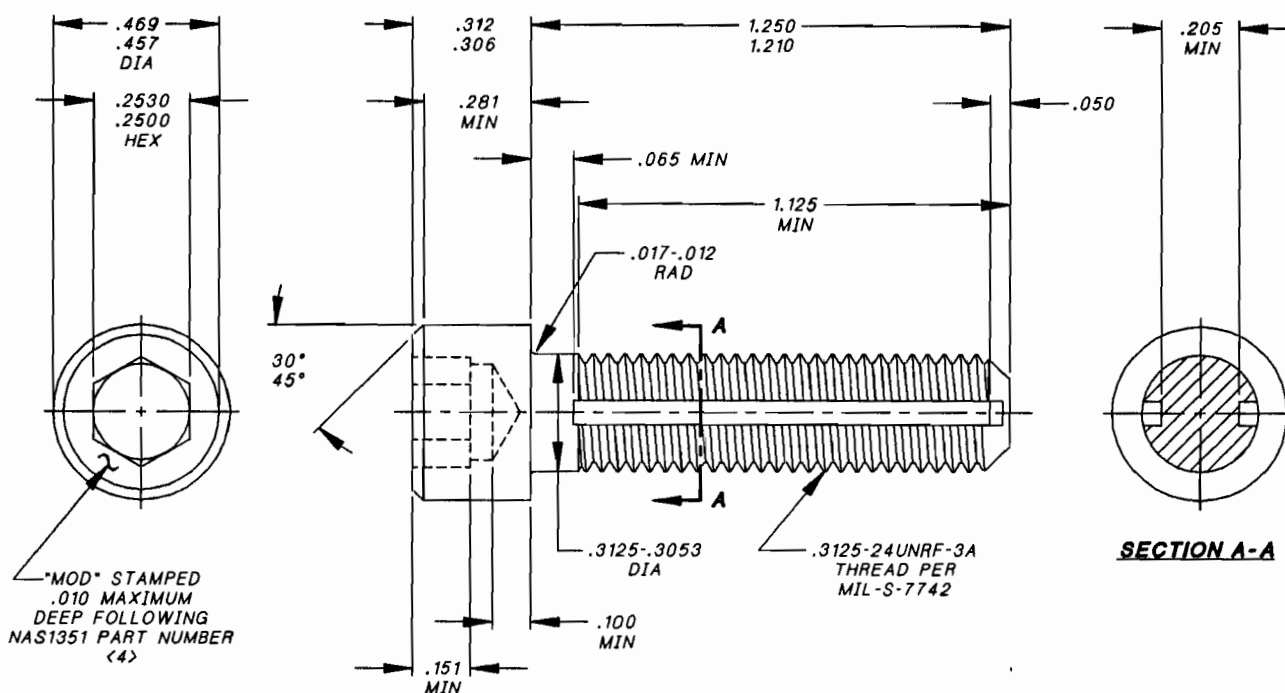
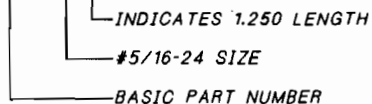


Voi-Shan • Tridair • Screwcorp



NOTES:

1. MATERIAL: A286 CRES PER AMS5731 OR AMS5737.
2. HEAT TREAT: 160,000 PSI UTS MINIMUM.
3. FINISH: PASSIVATED PER QQ-P-35.
- <4> NAS1351C5-20 ARE MODIFIED BY ADDING LONGITUDINAL SLOTS AND "MOD" TO THE HEAD MARKING. ULTIMATE TENSILE STRENGTH AND RECOMMENDED SEATING TORQUE ARE ADJUSTED USING REDUCED CROSS SECTIONAL AREA RESULTING FROM THE SLOTTING MODIFICATION. SEE NAS1351 SPECIFICATION FOR DATA NOT SHOWN HEREIN.
5. TENSILE STRENGTH (CALCULATED): 7,400 LBS MINIMUM.
6. RECOMMENDED SEATING TORQUE: 185-285 IN-LBS.
7. SCREW IS TO BE USED WITH CA2210-5R RETAINING RING TO CAPTIVATE TO PANEL.
8. PANEL PREPARATION: REFER TO CAL-STD-0260 DRAWING.
9. INSTALLATION: REFER TO CA2210T-( ) DRAWING.
11. TENSILE TESTING PER MIL-STD-1312-8 SHALL BE CONDUCTED ON EACH LOT OF PRODUCTION PARTS. SAMPLING PER MIL-STD-105, INSPECTION LEVEL L1, 1% AQL.
12. UNLESS OTHERWISE SPECIFIED: TOLERANCES; .XX ±.02, .XXX ±.010, ANGLES: ±2°.
13. PART CALLOUT EXAMPLE:  
 CA22020-5-20



INTERIM DOCUMENT REVISION		
Rev.	Date	DAF #
N/A1	10/21/10	94301

PROJECT NUMBER: 95-006

APPROVED DATE	11 AUG 94
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**Fairchild AEROSPACE FASTENER DIVISION**  
**ENGINEERING CENTER**  
 3010 WEST LOMITA BOULEVARD  
 TORRANCE, CA 90505

CAGE CODE **92215**  
 TRIDAIR PRODUCT

**SCREW, CRIMPRING TYPE, MODIFIED**  
**NAS1351C5-20, #5/16-24 SIZE**

**CA22020-5-20**

SHEET 1 OF 1