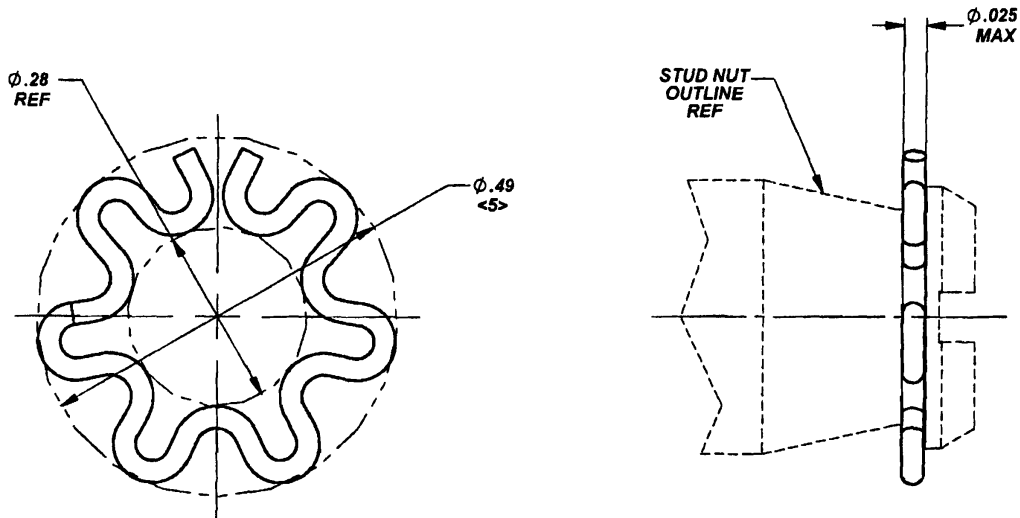


Camloc . Delron . Deutsch . Huck . K-Fast . Kaynar . Microdot . RAM . Rosan . Screwcorp . Tridair . Vol - Shan

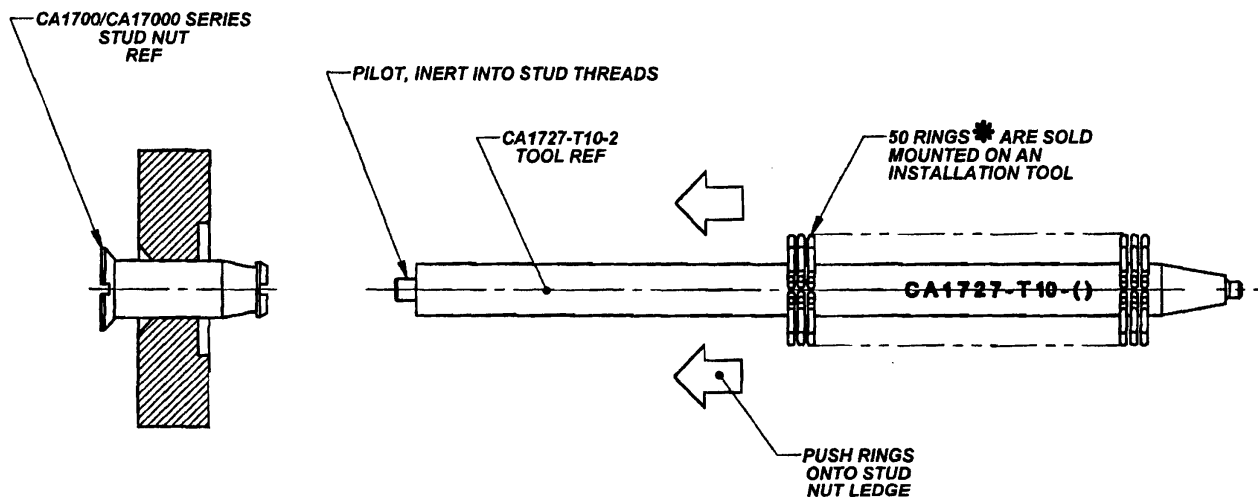
MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN CONSENT IS ABSOLUTELY PROHIBITED

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**NOTES; UNLESS OTHERWISE SPECIFIED:**

1. MATERIAL: 17-7PH CRES PER AMS5673 AND /OR AMS5678.
2. HEAT TREAT: CONDITION CH900 PER AMS2759.
3. FINISH: PASSIVATED PER AMS2700.
4. WEIGHT: .024 LBS./100
- <math>\langle 5 \rangle</math> PLACE I.D. ON  $\phi .278-.282$  MANDREL FOR MEASUREMENT OF  $\phi .470-.510$ .
6. RETAINING RING RECESS:
  - A.) LOCATION OPTIONAL:
    1. UNDERSIDE OF OUTER PANEL WHEN THICKNESS IS .125 OR GREATER OR ON INNER STRUCTURE.
    2. DIMENSIONS:  $\phi .625$  MINIMUM x .030 MINIMUM DEPTH.
7. CONSULT ALCOA FASTENING SYSTEMS ENGINEERING FOR AVAILABILITY OF OPTIONAL MATERIALS, FINISHES AND SIZES.



INTERIM DOCUMENT REVISION		
Rev.	Date	DAF#
M1	10/8/2018	117431

\* UNLESS OTHERWISE SPECIFIED:

<p>APPROVED DATE <b>22 JUN 92</b></p> <p>REV. LETTER AND DATE <b>M 10 OCT 11</b></p> <p>DAF NUMBER <b>DAF 98568</b></p>	<p>CURRENT DESIGN ACTIVITY:</p> <p><b>ARCONIC</b></p> <p>Arconic Fastening Systems</p> <p><b>TRIDAIR PRODUCTS</b></p> <p>3000 W. LOMITA BLVD. TORRANCE, CA 90505</p>	<p>TITLE:</p> <p style="text-align: center;"><b>RETAINING RING MOUNTED ON INSTALLATION TOOL</b></p> <p><small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES &amp; ASME Y14.5M TOLERANCES:</small></p> <p style="text-align: right;"><small>ANGLES DECIMALS</small></p> <p style="text-align: right;"><small>XX = ±.02 XXX = ±.010</small></p>	<p>CURRENT DESIGN ACTIVITY:</p> <p style="text-align: center;"><b>CAGE CODE: 29372</b></p> <p style="text-align: center;"><b>SALES DRAWING NO.</b></p> <p style="text-align: center;"><b>CA1727</b></p> <p style="text-align: center;">SHEET 1 OF 1</p>
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