A286 CRES Blind Rivets Installed Weight

Installed weight of A286 CRES NAS1919 & 1921 Blind rivets Weight each in pounds

| veignt cacirri | ii podiido | © 2020 Howmet Aerospace Inc | | | | | |
|------------------------------|-----------------------|-----------------------------|---------|---------|--|---------------------|----------------------|
| PROTRUDING HEAD BLIND RIVETS | | | | | | | |
| GRIP LENGTH | NAS1919C A286 CRES | | | | | | |
| | | | | | | 1/8" (04) Dia | 5/32" (05) Dia |
| | 00 | .001080 | .002204 | | | | |
| 01 | .001294 | .002361 | .003833 | | | | |
| 02 | .001533 | .002731 | .004355 | .009233 | | | |

.003101

.003471

.003841

.004211

.004581

.004951

.005321

.005691

.004877

.005399

.005921

.006443

.006965

.007487

.008009

.008531

.009053

.009575

.010168

.011105

.012043

.012980

.013916

.014855

.015791

.016729

.017665

.018601

.019540

.020476

| | 1/8" (04) Dia | 5/32" (05) Dia | 3/16" (06) Dia | 1 |
|----|---------------------|----------------------|----------------------|---|
| 00 | .001080 | .002204 | | |
| 01 | .001294 | .002361 | .003833 | |

.001772

.002011

.002250

.002489

03

04

05

06

07

08

09

10

11

12

13

14

15

| FLUSH HEAD BLIND RIVETS | | | | | | |
|-------------------------|-----------------------|----------------------|----------------------|---------------------|--|--|
| GRIP LENGTH | NAS1921C A286 CRES | | | | | |
| | 1/8" (04) Dia | 5/32" (05) Dia | 3/16" (06) Dia | 1/4" (08) Dia | | |
| 01 | .000890 | .001457 | 022 | 012 | | |
| 02 | .001033 | .001756 | .002851 | | | |
| 03 | .001272 | .002126 | .003373 | .007208 | | |
| 04 | .001511 | .002496 | .003895 | .008147 | | |
| 05 | .001750 | .002866 | .004417 | .009085 | | |
| 06 | .001989 | .003236 | .004939 | .010021 | | |
| 07 | .002228 | .003606 | .005461 | .010958 | | |
| 08 | | .003976 | .005983 | .011896 | | |
| 09 | 200 | .004346 | .006505 | .012803 | | |
| 10 | | .004716 | .007027 | .013768 | | |
| 11 | 222 | | .007549 | .014707 | | |
| 12 | | | .008071 | .015643 | | |
| 13 | 200 | | 011 | .016580 | | |
| 14 | | | | .017618 | | |
| 15 | 202 | 12.27 | 600 | 222 | | |