

TABLE 1


PART NUMBER	MATERIAL	HEAT TREAT	FINISH
27S5-1	HIGH CARBON STEEL	SPRING TEMPER	CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2
27S5-1B			ZINC PLATE PER ASTM B633, CLASS 8, TYPE II, (YELLOW)
27S5-1M			CADMIUM PLATE PER MIL-C-81562, CLASS 2, TYPE II (YELLOW)
27S5-1BM			ZINC PLATE PER MIL-C-81562, CLASS 3, EXCEPT .0003 MIN. THICK (YELLOW)

NOTES: UNLESS OTHERWISE SPECIFIED.

1. LOCK WASHER RESISTS A MINIMUM OF 50 lbs. PUSH OFF FORCE AFTER INSTALLATION.
2. FOR INSTALLATION DATA REFER TO CAMLOC CATALOG, SAME AS FOR 2600-LW EXCEPT IS ON DIMPLED SHEET INSTALLATION.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & PER ANSI Y14.5M-82 TOLERANCES:

ANGLES = ±1°
 FRACTIONS = ±1/32
 DECIMALS .XX = ±.02
 .XXX = ±.010

APPROVED DATE	 AEROSPACE FASTENER DIVISION 3012 WEST LOMITA BOULEVARD TORRANCE, CA 90505	CAGE CODE 71286 CAMLOC PRODUCT
18 JAN 02		
REV. LETTER AND DATE		
G 29 JUN 04		
DAF NUMBER		
DAF 63710	WASHER - LOCK, STUD RETAINING, DIMPLED SHEET	27S5 SHEET 1 OF 1

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